



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3536-13
Job Sheet 186539



Part No: D3536-13

Job Qty: 10 ea

Part Name: Gasket Forward



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 07-02-14 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		11/30/18	0.00	0.60	Waterjet - Flow		SC 18/12/05
110	QC	10 pcs		11/30/18	0.00	0.00	QC2 Waterjet-2		SC 18/12/05 DAS
120	QC	10 pcs		11/30/18	0.00	0.00	QC8-2		DEC 05 2018 68
130	Packaging	10 pcs		11/30/18	0.00	0.00	Packaging3		DEC 18-12-06 (10)
140	QC21-SA	10 Ea		11/30/18	0.00	0.00	QC21		DAS 21 DEC 06 2018

Part Op 100 - 1-Cut as per Dwg D3536 Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
120 - QC8- Inspect parts - second check
130 - Identify as per dwg & Stock Location: _____ LOCATION : FP001
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	8.2690 sf (.8269 ea)	100-Waterjet - Flow - 1	5057461

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MNEO60S.063	8	98	0

Part Specifications

Specifications could not be found.

Plex 11/16/18 2:17 PM Dart.lajeunesse.marie

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS							
Part No. _____				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐				
NCR No. _____				Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐				
				Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐				
		Large Fab ☐	Composite ☐	Supplier ☐							
Date :		Step #:		MRR (MSI042) Approval							
Description Work Order Deviation											
Part: D3536-13 Job No: 186539 Serial No/Batch: S134718 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 12/05/18  Container No: S134718 DART AEROSPACE Dart Aerospace Ltd. 1270 Aberdeen Street North Andover, ON K8A 1K7 Canada TEL: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com ated By _____ Supervisor _____ Coordinator _____ Approval _____											
Root Cause											
Environment ☐	No Re-verification ☐	Pressure/Force ☐					ed Wrong				
Design ☐	Operator ☐	Bending ☐					Dimensions				
Doc/Data ☐	Offset/Setup ☐	Centre Not C ☐					nder tolerance				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damaged/Corros ☐					orrect			
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐					Part Lost/Missing		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐					Part Moved		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐					Drawing		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐					Finish		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐					Misread		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐					Turning Sequence		
Past Expiry Date ☐	Manufacturing Process ☐										
Misidentified ☐	Past Due ☐	OTHER :									

DART AEROSPACE LTD		Work Order:	186539
Description: Gasket		Part Number:	D3536-13
Inspection Dwg: D3536 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
32.90	+/-0.030	32,90			VSC01	
29.40	+/-0.030	29,40			Pape	
27.40	+/-0.030	27,40				
23.90	+/-0.030	23,90				
18.98	+/-0.030	18,98				
14.07	+/-0.030	14,07				
9.15	+/-0.030	9,15				
5.65	+/-0.030	5,65				
3.90	+/-0.030	3,90				
8.00	+/-0.030	8,00				
14.00	+/-0.030	14,00				
20.00	+/-0.030	20,00				
1.89	+/-0.030	1,89				
0.30	+/-0.030	0,30				
0.30	+/-0.030	0,30				
Ø0.19	+0.005/-0.001	Ø0,19				

Measured by:	JC	Audited by:		Prototype Approval:	N/A
Date:	18/12/05	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.06.13	New Issue	KJ/JLM	JE

